

Work Order ID 70504

Friday, June 10, 2011 10:04:54 AM



Page 1

Item ID: D4403-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Bracket Outboard, LH

Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 2.00



Customer:

Reference:

11-06-10

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4403

A

100

Cut blanks as per folio

0.00



Bandsaw

Memo

0.00

*11/06/13**2 P*

Jeaspa Bandsaw

CUT BLANK AT 3.500"

110

0.00



HAAS 1

Memo

0.00

*11/06/24**2 P*

HAAS CNC vertical machine #1

MACHINE AS PER DWG & FOLIO FB060

FOLIO REV: AADWG REV: A

DEBURR

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Page 2

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Cust Item ID:

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00

SK 11/06/24

2

Ø



QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00

QFB 11/06/24

2

Ø



QC

Memo

0.00

Quality Control

140

Chemical Conversion Coat per QSI005 4.1

0.00

2

BR 11-6-24



HandFinish

Memo

0.00

Hand Finishing

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Start Date: 6/13/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

2X DM 11/06/24

160

Identify as per dwg & Stock Location 51396

0.00



Packaging

Memo

0.00

Packaging

fb ② 11/06/24

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 11/06/24
MK
11-06-24

Picklist Print

Friday, June 10, 2011 10:04:51 AM

Page 1

Work Order ID: 70504



Parent Item: D4403-5



Parent Item Name: Aft Bracket Outboard, LH

Start Date: 6/13/2011

Required Date: 6/23/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 11/06/08 JFS VERIFY BY:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T73B01.250X03. 000		Purchased	No				f	12.0000		0.610526			



7075-T73 BAR 1.250" X 3.000"

Location

Loc Qty

Loc Code

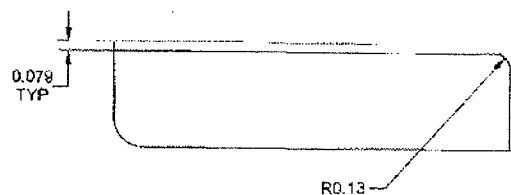
MAT008

12

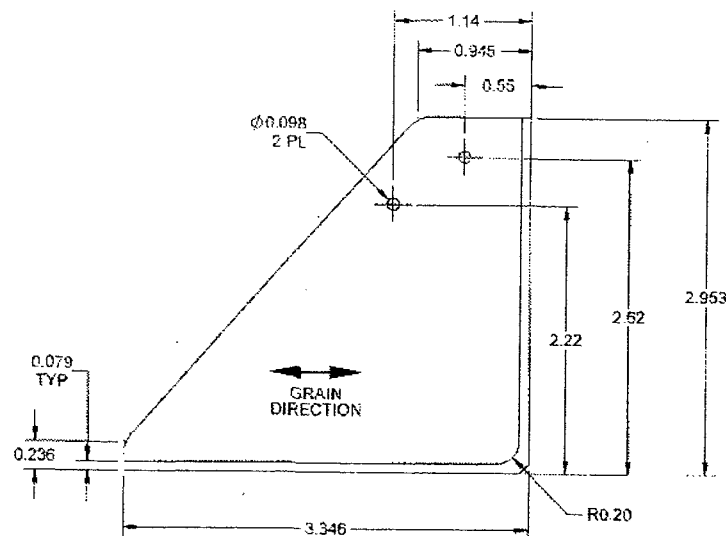
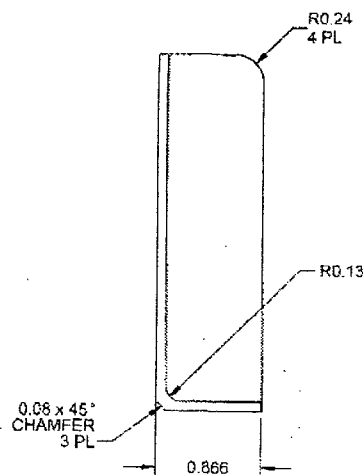
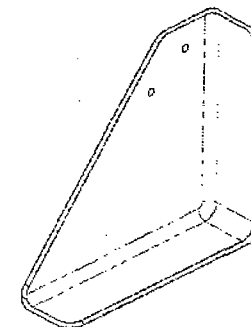
117942

12

610 and 11/06/13



w/o 70504



D4403-5 AFT BRACKET OUTBOARD, LH

NOTES:

- 1) MATERIAL: 7075-T7351 ALUMINUM BAR
AMS-QQ-A-250/12 (AMS 4078)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.09 lbs
- 8) SIMILAR TO AGUSTA P/N 3G2591A06651

RELEASED
2011-05-24
AM

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4403	SHEET 3 OF 8
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BRACKET	N.T.S.
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